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1. PRODUCT DESCRIPTION

Rayson SealForce SP200 is a hot spray-applied, 100% solids, rapid-curing pure polyurea membrane that forms a seamless, chemically resistant waterproof and protective lining on concrete and steel.

SealForce SP200 is Rayson's spray-grade pure polyurea: a two-component, 100% solids system that gels in seconds and builds a seamless, monolithic membrane over concrete and steel — including across field joints. It is placed by heated plural-component spray equipment and is put into light service within minutes.

2. RECOMMENDED USES

- Below-grade waterproofing and tanking
- Tank coating and waste-water tank lining
- Water containment, landscape water features and waterparks
- Secondary containment linings
- Marine and splash-zone structures
- Roof waterproofing where a sprayed seamless membrane is specified

4. KEY PROPERTIES

- Seamless, monolithic pure polyurea — including across field joints
- Rapid cure — light service within about an hour
- Excellent chemical resistance, impact, abrasion and puncture resistance
- Very low permeability and very low VOC
- Suitable for potable water with the specified primer
- waterproofing
- chemical resistance
- abrasion resistance
- fast return to service

6. TECHNICAL DATA

Surface preparation	[object Object]
Mixing / dilution	[object Object]
Application method	Hot airless spray (plural-component)
Coverage	[object Object]
Application conditions	[object Object]
Drying & curing	[object Object]

3. SUITABLE SUBSTRATES

- Abrasive-blasted concrete with blowholes filled
- Grit-blasted steel (coated before flash-rust reforms)
- Primed with the specified Rayson primer for the substrate
- Potable-water contact requires the specified potable-grade primer

5. SYSTEM ROLE

standalone.

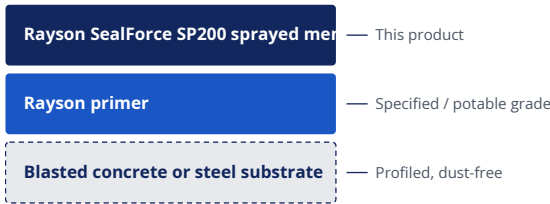


Figure 1 — Typical system build-up (top to bottom). Layer thicknesses are system-dependent; confirm the specification for your project.

Recoat interval	[object Object]
Film / thickness	[object Object]
Pack sizes	[object Object]
Storage	[object Object]
Shelf life	[object Object]

7. APPLICATION WORKFLOW



Figure 2 — Application workflow. Each stage is a hold point: confirm the previous stage is complete and within specification before proceeding.

8. RECOMMENDED SYSTEM

Sprayed tank / containment lining

- 1. Abrasive-blast the concrete or grit-blast the steel
- 2. Fill blowholes and prime with the specified Rayson primer
- 3. Spray-apply SealForce SP200 to the specified thickness
- 4. Post-cure before returning to service

9. LIMITATIONS

- Applied only by specialist applicators with heated plural-component spray equipment
- Must be applied over the specified primer — never diluted
- Aromatic polyurea — discolours under UV (physical properties unaffected)
- Steel must be coated before flash-rust reforms after blasting
- Potable-water use requires the specified potable-grade primer

10. HEALTH & SAFETY

[object Object]

DISCLAIMER

The information in this data sheet is given in good faith and reflects typical values and general good practice. Because site conditions and workmanship are beyond our control, Rayson gives no warranty implied from this document; users should verify suitability for their specific application and confirm they are working from the current issue. For project-specific advice, contact the Rayson technical team.

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Product page:
<https://rayson.sparcoasia.com/products/sealforce-sp200/>